

A decorative graphic consisting of several overlapping squares in shades of brown, tan, and beige, positioned behind the section header.

custom **COLORS**

CustomColors is Columbia Forest Products' solution to pre-applied custom stained panels. Designed to provide greater flexibility and control for customers to select, match and manage their stain procedures for Columbia products, CustomColors resolves a host of bottlenecks in the production process. CustomColors is pre-applied, UV cured, 100% solid stain applied with our state-of-the-art equipment to provide superior quality and consistency. Customers can select from three gloss levels: Satin (30-40), Medium (50-60) and High (80-90).

Features & Benefits

- **Reduction in labor time:**
Eliminates production time in the finishing process which increases productivity and efficiency in the shop.
- **Reduced emissions:** No added VOC emissions makes this an environmentally-responsible product.
- **Extends range of staining options:** 100% solid stain. Consistent match process. Custom color match on file for repeat orders.
- **Columbia quality control:**
Consistent quality product from trusted source.
- **Regional finishing facility:**
Consistent availability with prompt delivery.

Frequently Asked Questions

What products are available for staining with CustomColors?

Nearly all of Columbia's wood products are available for custom staining with CustomColors. Panels of 1/4" may be produced using MDF, PBC or veneer core. Panels thinner than 1/4" are available in PBC or MDF.

What core options are available in this program?

Multiple core options include the following: MDF, PBC, MPX™, JayCore® and KayCore®.

What is the chemical makeup of the stain?

UV-cured Urethane Modified Acrylic, 100% solid stains.

Is there a minimum order required for CustomColors?

Yes. The minimum order for CustomColors staining is 240 sides in two options: 240 UV one side, or 120 UV two sides.

Do I have to stain both sides with CustomColors?

No. We can apply UV Clear on one and stain the other or we can simply stain one side. The same minimum orders will apply.

Will shop be allowed? What percentage will we allow? Will the shop be separated?

Domestic products will allow up to 20% shop, and it will be separated.

Are CustomColors panels available formaldehyde-free?

Yes. CustomColors panels are available on many core options, including veneer-core produced with PureBond® Formaldehyde-Free Technology.

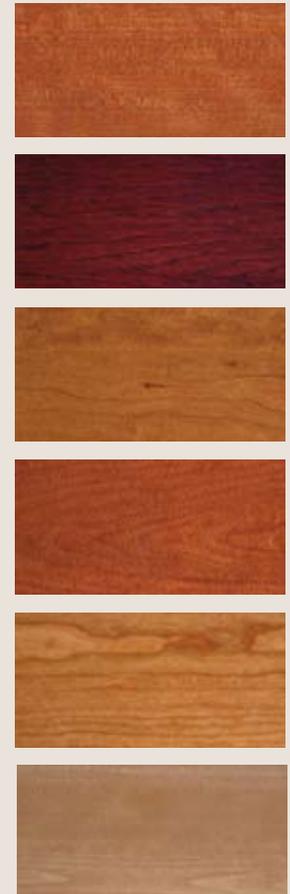
What our customers are saying about CustomColors.

"Our application is typically closets and we do some home entertainment and home offices. 90% of what we use it for is high-end closets. The custom color stain is an excellent product when you need to go a level above a laminate surface.

We love the product. It is phenomenal. For a real dark pre-finished stain on veneer, your product exceeded our expectations. It's a very good representation of what our customer wanted. They were looking for something close to an espresso bean color. Once we got the proper edge-banding, it was just a home run for us. The custom stain color allows us to do something that we couldn't do before. It's a winner!"

David Loeb, owner, INNERSPACE, Miami, FL

For more information on Columbia's Custom Colors program or other products, please visit www.cfpwood.com or call one of the regional numbers listed below.



Sample stains with CustomColors
Columbia Forest Products provides a wide range of color options with CustomColors pre-applied custom staining.

EASTERN US:
1-800-237-2428

WESTERN US / CANADA:
1-800-547-1791

NORTHEASTERN US:
1-888-664-1964

EASTERN CANADA:
1-888-525-1964

CENTRAL US:
1-800-760-3341